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(where it is often called hot cracking), When these forces exceed the strength of the weld, cracking ensues. To avoid this problem,

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2.4816 (alloy 600 H), 2.4856 (alloy 625) and 2.4605 (alloy 59). Hot cracking tests are performed by PVR Hot cracking phenomena in welds, Berlin, 2005, pp. 19

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